

Work Order ID 53961

November 24, 2009 8:26:15 AM



Ship today

Page 1

Item ID: D407-559-113

Accept



Setup Start



Revision ID:

Item Name: Bearpaw, Large

Stop



Start Date: 11/24/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 11/24/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: mf

Date: 09-11-24

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-559

K

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPPD407-559-113 CHG001

8 or 1/1/24

HJ for BG 09/11/24

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

12/9/24 (2)

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 8 or 1/1/24

(x2) 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-559-113 Location: <u>DPPT</u>								
190 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/24

09/11/24

ME
09-11-24

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Picklist Print

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Work Order ID: 53961

Parent Item: D407-559-113

Parent Item Name: Bearpaw, Large

Comments: IPP RevA: New issue DD 09.10.29 verified by:EC
IPP RevB: ECN09-698p DD 09.11.03 verified by:EC
as per revision K DD 09.11.24 verified by:EC



IPP RevC:

Start Date: 11/24/2009

Required Date: 11/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2274RevE <i>208</i>		Manufactured	No			160	Each	409.0000	40.0000 ✓			
												
Radius Block												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 409

22494 0

23174 0

52644 409

D3456-1RevA *2P*

Washer

160 Each 155.0000 4.0000 ✓ *52644*

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG 7

25701 7

Main Warehouse

ST 148

51653 148

D4010-041 *x2*

Bearpaw Assembly

160 Each 0.0000 4.0000 ✓ *51653*

D4011-1 *80*

Clamp, Short

160 Each 0.0000 16.0000 ✓ *53832*

B 53815

53832

PC 11/24/09

W/O:		WORK ORDER CHANGES					
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as per revision K DD 09.11.24 verified by:EC

IPP RevC:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D4011-3 2X 		Manufactured	No			160	Each	0.0000	4.0000			
Clamp, Long D4011-5 8X 		Manufactured	No			160	Each	0.0000	16.0000			
Clamp, Short D4012-1/ 10X 		Manufactured	No			160	Each	0.0000	20.0000			
Cushion AN4C10A 20 		Purchased	No			160	Each	138.0000	4.0000			
Bolt 												

53833

B53834

B53835

Po 9/14/24 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

138

101189

5

106302

33

111295

50

112243

50

MID6302

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Shop Packet Print

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as per revision K DD 09.11.24 verified by:EC




IPP RevC:

Start Date: 11/24/2009

Required Date: 11/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN4C13A 4p 		Purchased	No			160	Each	95.0000	8.0000	✓		
BOLT												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	95	
105289	3	
106785	12	
108084	50	
110159	30	

AN4C15A 5p



Bolt

Purchased

No

160

Each

99.0000

16.0000



M110159

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	99	
103915	1	
111819	98	

AN4C17A 8x



BOLT

Purchased

No

160

Each

0.0000

16.0000



M111819

M113220

11/24/09

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Shop Packet Print

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IPP RevC:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21043-4 20X		Purchased	No			160	Each	1,341.000	40.0000	✓		
Nut												

PC 9/11/24 (2)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1301	
112243	2	
112314	499	
112492	300	
113064	500	

1112314

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-15A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER
2		2					QS200M44S	CLAMP

53961